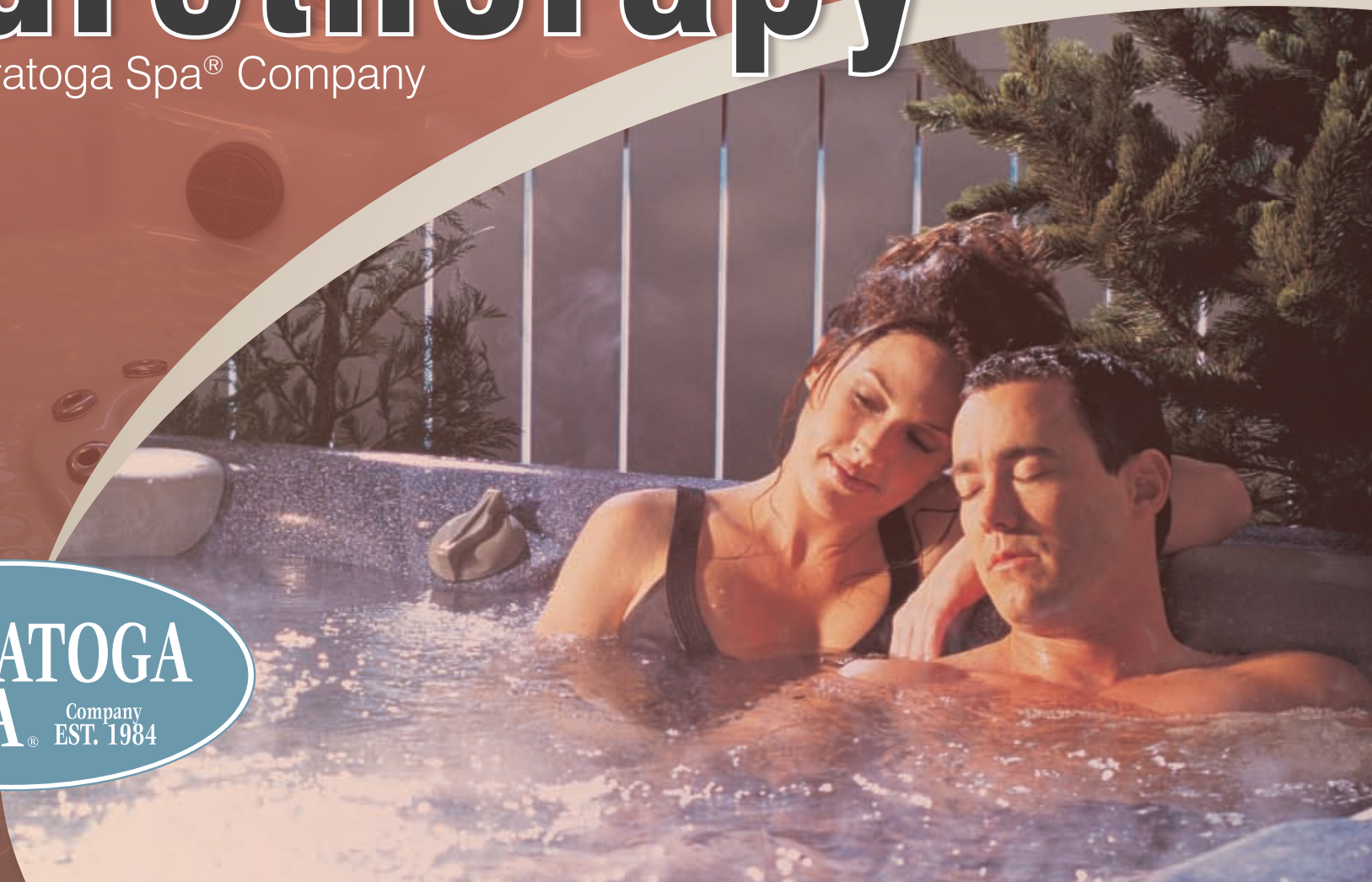
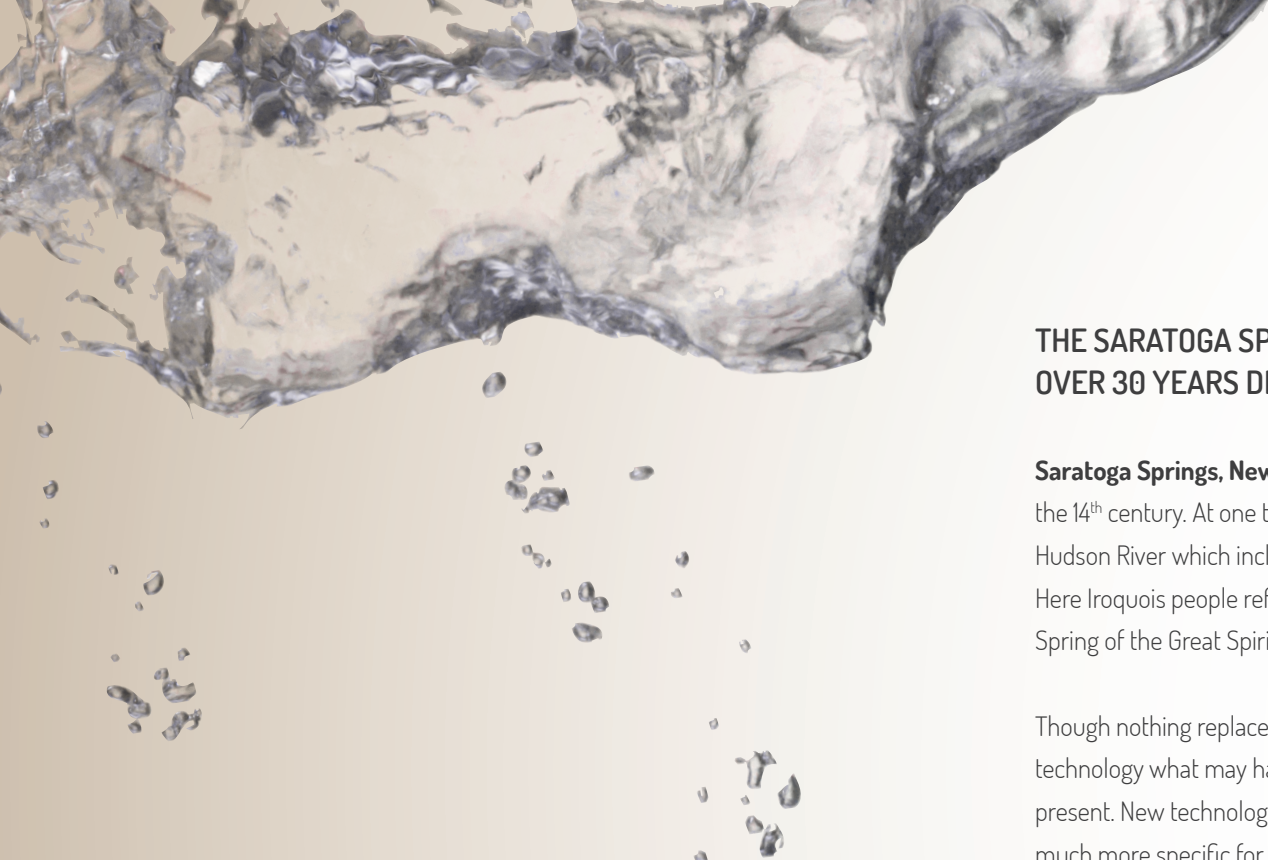


Redefining
Hydrotherapy®

Saratoga Spa® Company

SARATOGA
SPA® Company
EST. 1984





**THE SARATOGA SPA® COMPANY;
OVER 30 YEARS DEDICATED TO REDEFINING HYDROTHERAPY®**

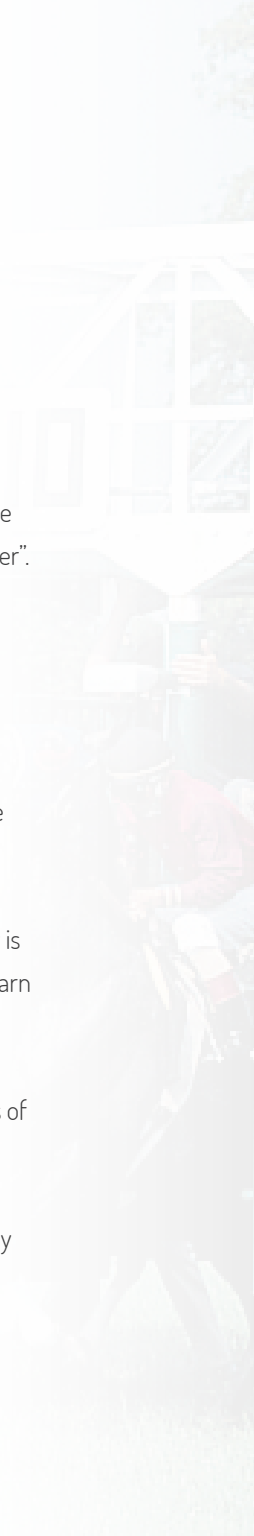
Saratoga Springs, New York – a bastion of hydrotherapy, rest and recreation since the 14th century. At one time the Mohawk possessed a rich and fertile land west of the Hudson River which included an area they called Sarachtogoe or “Place of Swift Water”. Here Iroquois people refreshed, repaired and renewed themselves at the Medicine Spring of the Great Spirit.

Though nothing replaces the pure soaking benefits of hot water, when looking at technology what may have worked in the past may not have the same impact in the present. New technology has allowed the journey of Redefining Hydrotherapy® to be much more specific for the relief of a tired body and soul.

When discovering Saratoga Spas® you will learn that Redefining Hydrotherapy® truly is a journey, not a destination. When looking at the healing powers of water, you will learn some things never change.

Saratoga Springs, New York has been a place of relief and rejuvenation for hundreds of years. Saratoga Spas® has continued that tradition for over thirty years.

What was once made available only for the few to enjoy, the Saratoga Spa® Company makes the healing power of water available for you in your home.



A photograph of a horse race starting gate at Saratoga Race Course. The gate is a long, white structure with a metal frame, featuring numbered stalls from 4 to 9. Above the stalls, the word "SARATOGA" is written in large, red, serif capital letters. Below the stalls, several horses and jockeys are visible, some in motion. The jockeys are wearing colorful silks. The background shows trees and a clear sky. The entire image has a semi-transparent, light brown overlay.

SARATOGA

SARATOGA SPA® COMPANY

Established in 1984



REDEFINING HYDROTHERAPY[®]

More than a physically soothing therapy, regular time in a Saratoga Spa[®] adds a healthy, wholesome and enjoyable dimension to your life.

A graphic of a water splash, with water droplets and a crown-like shape, positioned above the main title.

THE THREE REASONS PEOPLE OWN SPAS

Therapy. Relaxation. Therapy & Relaxation.



A photograph of two women in a hot tub. The woman on the left is smiling and looking towards the camera, wearing a blue patterned swimsuit. The woman on the right is looking slightly away from the camera, wearing a white top. The hot tub is filled with bubbling water. The background shows a wooden deck and large windows with a view of green foliage. The text "STRATEGIC DESIGN" is overlaid in the center in a white, bold, sans-serif font within a white rounded rectangular border.

STRATEGIC DESIGN

A woman's profile is visible on the left side of the image, looking towards the right. The background is a soft, warm-toned image of a spa interior with a water splash graphic behind the text. The text is written in a dark red, cursive font. The overall mood is relaxing and serene.

*First, you get comfortable;
second, you relax...*

Strategically designed comfort and performance in every model. Whatever your manner of living may be, our spa will enhance it as uniquely as your needs and as individually as your style.

ZONE-IN-ZONE™ HYDROTHERAPY

• INDEPENDENT CONTROL FOR MULTIPLE USERS

Zone-In-Zone™ Therapy is a combination of hydrotherapy stations that offer a comprehensive total body experience for everyone.

LOCATION CONTROL

Certain Luxury models offer our patented automated sequencing therapy system to massage your full back as you sit back & relax.

POWER CONTROL

A simple push of a button activates your Hydrotherapy Experience.

INTENSITY CONTROL

Each Versa-Flo™ Jet can be rotated on/off to customize the massage intensity into your body.

DIRECTIONAL CONTROL

Each Versa-Flo™ Valve directs water flow to different jet locations providing you a variety of massage options.

PRESSURE CONTROL

Rotate the Versa-Flo™ Air Control to create more or less pressure into your massage.



PERFORMANCE TUNED JET PLACEMENT

THE KEY IS JET PLACEMENT

Performance Tuned Jet Placement; A strategic Saratoga Spa® design created to deliver therapy to the proper body locations.

In the right place...

- 1** NECK & SHOULDERS
- 2** UPPER BACK
- 3** LOWER BACK
- 4** UPPER ARM
- 5** HAND & WRIST
- 6** UPPER LEG
- 7** LOWER LEG
- 8** FEET





UNIQUE PERFORMANCE

A dynamic splash of water, captured in mid-air, with droplets trailing downwards. The splash is centered horizontally and partially overlaps the text.

THE PERFORMANCE OPTIONS

you control; you customize;

the only brand of spas with two independent therapy systems. Direct Impact™. Passive Impact™.

Direct IMPACT THERAPY



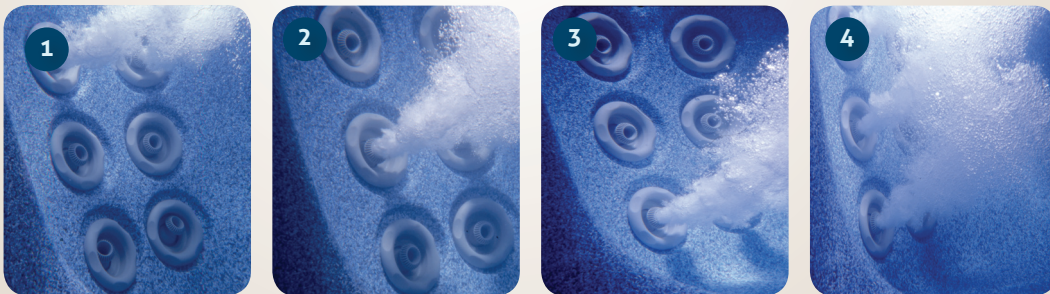
PROJET STREAM™ THERAPY

ProJet Stream™ Hydrotherapy, a Saratoga exclusive, offers a uniquely concealed jetting system in the spa shell as shown here. The rotation of the ProJet Stream™ Valve controls this hydro driven jet, providing relief to tense neck and shoulder areas without the confining experience of a reverse molded spa.



VERSA-FLO™ HYDROTHERAPY SYSTEM

The Saratoga Versa-Flo™ Therapy System represents the Direct Impact™ Therapy operation of the Luxury Spa Line, unlike the CFE system's passive relief therapy. This Direct Impact™ Hydrotherapy System gives relief by Versa-Flo jetting moving direct pressure therapy right where your body needs it, regardless of the muscle size or location. Versa-Flo™ provides the versatility to create a different relief point on multiple body locations.



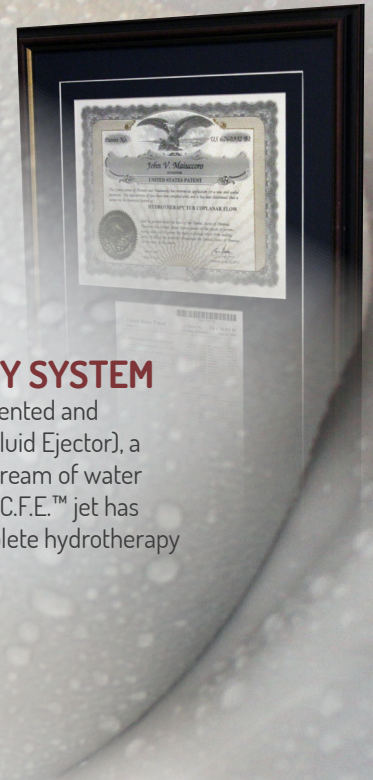
ROTO STREAM® SEQUENCING SYSTEM

The patented Roto Stream® Sequencing System provides the spa user an automated massage experience, sequencing hydrotherapy automatically through the illustrated positions 1-4, while allowing the spa user to either control the speed of the experience or isolate a specific location any time during the massage.

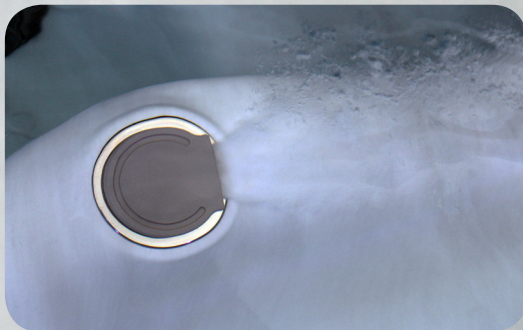
Passive IMPACT THERAPY

CFE™ HYDROTHERAPY SYSTEM

The Saratoga Spa Company® invented and patented the C.F.E.™ (Coplanar Fluid Ejector), a hydrotherapy jet that moves a stream of water parallel to the body. The original C.F.E.™ jet has now been expanded into a complete hydrotherapy system we call Power Massage®.



POWER MASSAGE® is a unique system which provides tension relief along the curves and angles of your body. Specially designed contours in the spa shell guide powerful, therapeutic water ribbons down the neck and back area and along the full length of your spine. These patented jets are concealed by the Saratoga Spa® head rests and offer a revitalizing experience truly unique in the spa world.



POWER STREAM®

Saratoga Spas® combine the parallel movement of air and water in the Power Stream® providing a relaxing, therapeutic ribbon of massage for the hand, wrist, arm, and feet.

POWER MASSAGE PLUS®

Combining two hydrotherapy jets in one behind the headrest with a small custom valve, your Saratoga Spa® is able to isolate the back, neck and shoulders at the ideal angle.

A close-up photograph of a white bathtub drain. Water is actively flowing out of the drain, creating a turbulent, bubbly stream. The surrounding tub surface is wet and covered in small water droplets. The lighting is soft and diffused, highlighting the textures of the water and the plastic tub.

UNIQUE MAINTENANCE

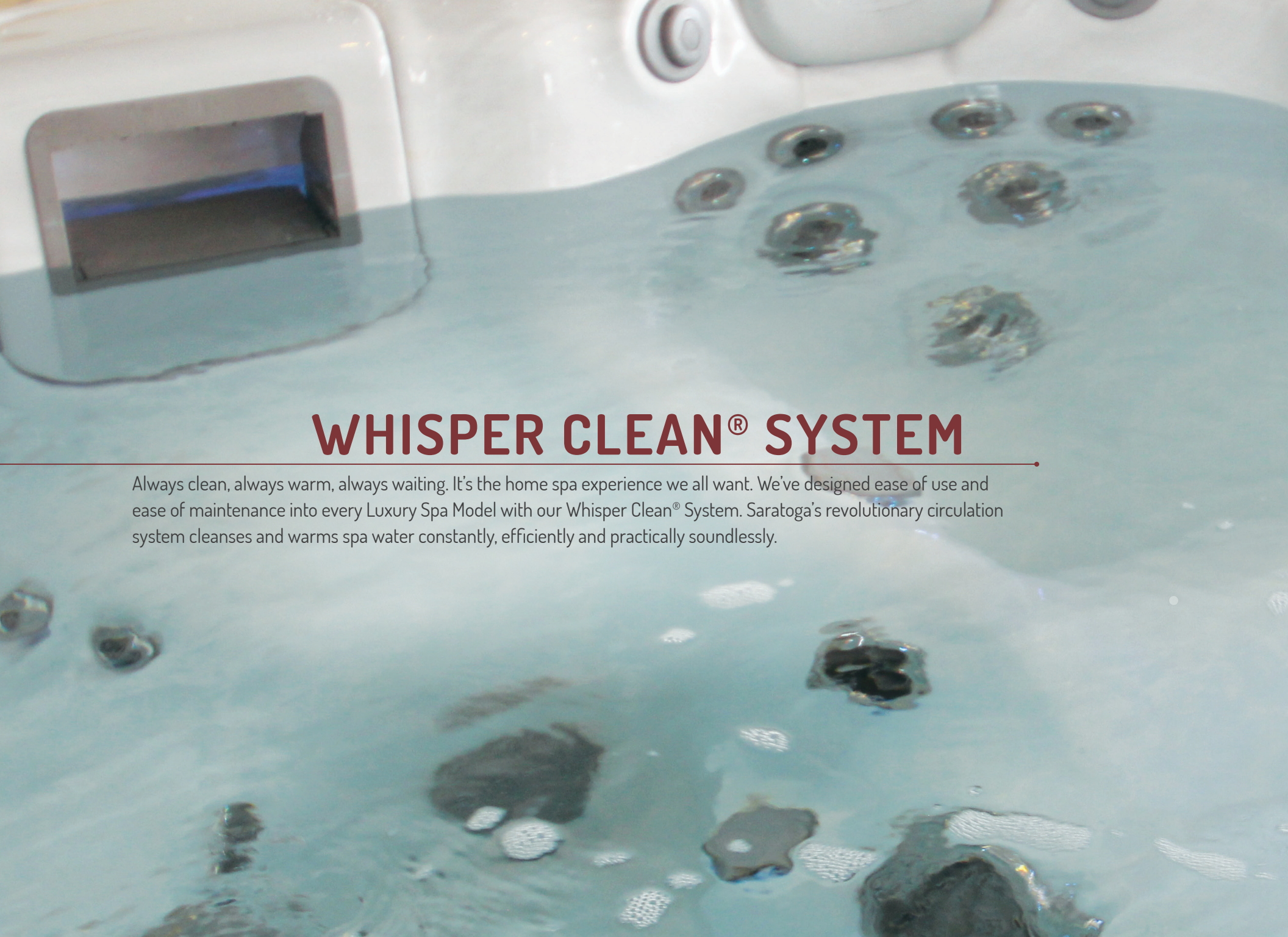


3 steps we take care of...

The Saratoga Spa® Luxury Line has designed in 3 Automated Steps:

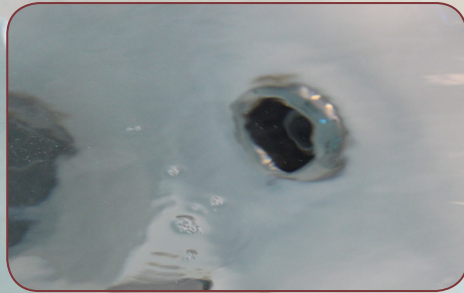
CIRCULATION. FILTRATION. OZONE INJECTION.

• Three Steps that provide peace of mind in your soaking experience.



WHISPER CLEAN[®] SYSTEM

Always clean, always warm, always waiting. It's the home spa experience we all want. We've designed ease of use and ease of maintenance into every Luxury Spa Model with our Whisper Clean[®] System. Saratoga's revolutionary circulation system cleanses and warms spa water constantly, efficiently and practically soundlessly.



CONTINUOUS PURITY CIRCULATION®

*if circulating 50,000 gallons of water per day sounds like a lot?
you are right.*

PART ONE of the Whisper Clean System;
the Luxury Spa Models use the Purity Circulation® Pump to provide continuous water circulation. This dedicated Purity Circulation® System circulates over 50,000 gallons of water per day while maintaining superb cost-efficiency.



CONTINUOUS MICROBAN® FILTRATION

*if using Microban® Anti-Microbial Cartridge Filters sounds smart?
you are correct...*

PART TWO of the Whisper Clean® System;
the Luxury Spa Models use filter cartridges designed with Microban® due to its antimicrobial ability to inhibit odor, mold and mildew on the surface of the filter cartridge. The Whisper Clean® System continuously circulates water through these Microban® filter cartridges ensuring a wonderful soaking experience.



CONTINUOUS WHISPER ZONE™ OZONE INJECTION

*if exposing water continuously to ozone injection sounds like an
important part of maintaining your spa water?... well, you are right again*

PART THREE of the Whisper Clean® System;
the Luxury Spa Models use environmentally friendly Ozone, a natural sanitizer, which helps provide a relaxing atmosphere in your spa. Each Luxury Model Spa is equipped with the Whisper Zone™ Ozone System.

A close-up photograph of a white plastic control panel for a hot tub. The panel features several buttons and icons. A prominent oval button in the foreground is labeled 'SARATOGA SPA' in blue. To its right, there are buttons with icons for 'Cool' (a snowflake) and 'Heat' (a flame). The background shows a blurred view of blue water. A white text box with a thin border is overlaid on the center of the image, containing the text 'UNIQUE OPERATION' in a bold, white, sans-serif font.

UNIQUE OPERATION

A dynamic splash of water, rendered in a light, ethereal style, arches across the middle of the page. The splash is composed of many small droplets and a larger, more defined wave-like shape at the top, creating a sense of movement and freshness. The water is white and translucent, contrasting with the light beige background.

*Just one thing to remember:
simply operate.*

Our no programming design provides the ultimate in user friendly controls while maintaining the sophistication of the latest diagnostic technology.



THE SARATOGA SPA®.

Experience

NO PROGRAMMING?

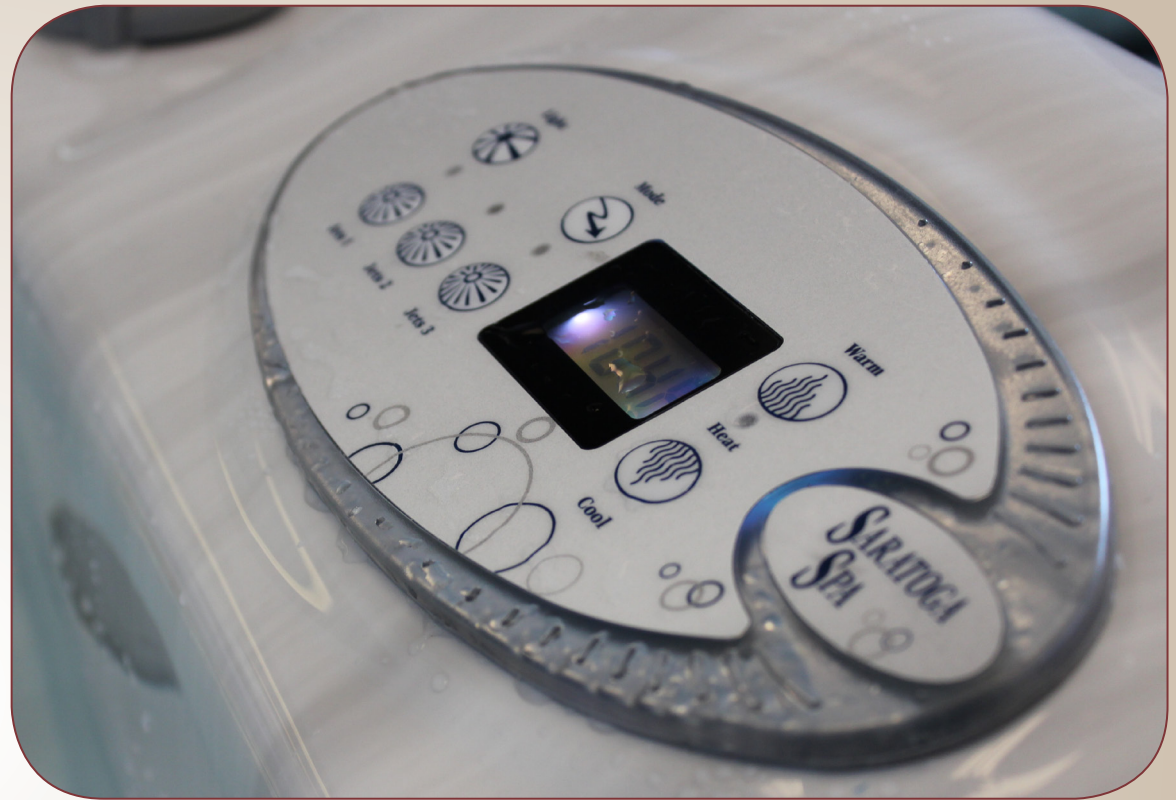
Just set your desired temperature.
Your Luxury Spa does the rest.

TROUBLESHOOTING?

Simple, Diagnostic reminders are built in.

NEED A TIMEOUT?

Pumps and Lights automatically shut-off.



All seasons use encouraged

SPRING



SUMMER



FALL



WINTER





LUXURY SPLASH™ LIGHTING SYSTEM

Illuminating your spa experience, bathed in the soft glow of multiple color combinations, the Luxury Splash™ Lighting System is designed to be uniquely captivating.

WATER FEATURES

Whether your spas enhanced atmosphere is activated by the RelaxStream™ Waterfall cascading down or the Laminar Jets sending forth rainbow fountains of color, this experience will be your warm water escape.

LUXURY SOUNDS™

Enjoy music in the comfort of your spa with a variety of optional stereo upgrades. The Luxury Sounds™ system includes your choice of MP3 Ready/FM Tuner or Bluetooth Streaming Audio Panel. Both systems come standard with Dual Pop-Up Speakers and a subwoofer to fully immerse you in Luxury Sounds™!



A close-up photograph of water flowing from a white ceramic faucet. The water is captured in motion, creating a soft, blurred effect. The faucet handle is a vibrant blue color. The background is a light, neutral tone, possibly a wall or countertop.

THE SARATOGA SPA®.

Experience

UNIQUE OWNERSHIP





*Two costs of owning a spa:
the price you pay now & the price you pay later.*

Each Luxury Spa is purposely designed with efficiency and durability, inside and out.



Inside

EFFICIENCY & DURABILITY

DESIGN IT IN.

A product purposefully built to last. We combine the integrity of handcrafted construction with strategic equipment technology. Efficiency and Durability combined.

COVER IT UP.

We start with a state of the art Spa Cover, complete with suction seal and heat seal gaskets.

HOLD IT IN.

Keep the heat inside with the Luxury Full Foam Insulation System.

SEAL OF APPROVAL.

Find the trusted UL® mark on Saratoga Spa® Products; no other mark is more widely recognized, speaks with more authority or adds more value to a product.



Creating a balance inside through purposeful planning





**IMPROVING AIR QUALITY
ONE SPA AT A TIME**

This Quality Spa Product uses Acrylobond® in its construction, reducing the amount of hazardous material, Styrene (most commonly found in polyester resin), emitted into our air.

Acrylobond®

ROCK SOLID.

The TriLayer™ Shell System uses Acrylic, ABS Plastic and Protegrity™ to create a spa shell with designed in durability.

MAINTAIN INTEGRITY.

The Saratoga Spa® Protegrity™ Rigidizing System adds the Eco Friendly 60lb. density coating that increases the strength and integrity of the entire spa shell.

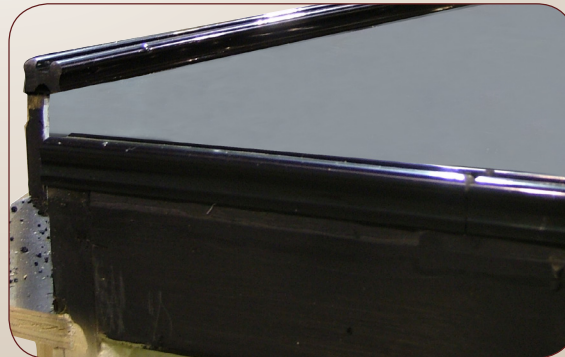
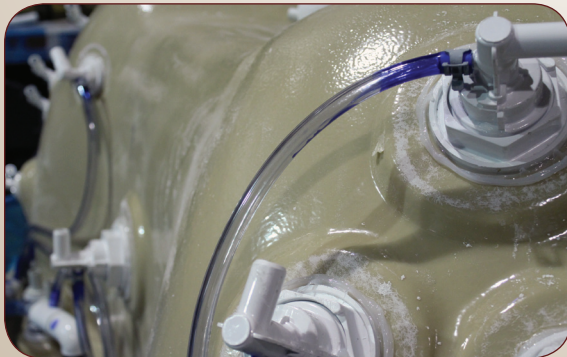
KEEP IT OUT.

Inhibit unwanted intruders with the CoverAll™ Base System.

WEATHER THE STORM.

No stain, no splinter, no problem with Weather All™ Cabinets.

An outside design strategy to stand the test of time.





Outside

EFFICIENCY & DURABILITY

THE SARATOGA SPA® COMPANY SOURCES OVER 95% OF
IT'S MANUFACTURED PRODUCT FROM THE UNITED STATES.
LISTED BELOW ARE JUST A FEW OF OUR SUPPLIERS:

- ★ **Waterway** - Oxnard, CA
» Jets & Pumps
- ★ **Balboa** - Tustin, CA
» Digital Controls
- ★ **Lucite** - Nashville, TN
» Acrylic Sheet
- ★ **Holbrook Lumber** - Albany, NY
» Framing/ Structure
- ★ **Tek Tube** - Croydon, PA
» Plumbing
- ★ **Preferred Foam** - Clinton, CT
» Insulation
- ★ **Highwood** - Tamaqua, PA
» Cabinet/ Skirting
- ★ **Prozone** - Huntsville, AL
» Ozone Generators
- ★ **Sunstar** - San Marcos, CA
» Spa Covers



Saratoga Spas[®] ARE PROUDLY MADE IN THE USA

OUR GOAL

Sourced In America provides you, the consumer, with high quality competitively priced consumer goods from U.S. manufacturers. Many of the innovations and technologies associated with these products originated from these companies right here in the United States. Meanwhile our program lowers your associated freight costs, increasing your purchasing dollar for similar goods while improving your access to parts and warranty services. Supporting your local, regional and national economies through Sourced In America is just the bonus. When purchasing a leisure product, make sure to ask if the product and its components are manufactured and Sourced In America.





Polo

DIMENSIONS	DOMESTIC	INT'L
Width:	57 in.	1.45 m
Length:	80 in.	2.03 m
Height:	29 in.	0.74 m
Average Fill:	150 gals.	568 L
Dry Weight:	385 lbs.	175 kg
Average Full Weight:	1638 lbs.	743 kg
Seating Capacity:	2 people	2 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	2	2
Total Jets	22	22

PERFORMANCE TUNE RATING

GPM Flow:	240
PSI Flow:	145



Adelphi

DIMENSIONS	DOMESTIC	INT'L
Width:	67 in.	1.70 m
Length:	80 in.	2.03 m
Height:	29 in.	0.74 m
Average Fill:	240 gals.	909 L
Dry Weight:	500 lbs.	227 kg
Average Full Weight:	2504 lbs.	1136 kg
Seating Capacity:	2-3 people	2-3 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	2	2
Total Jets	30	30

PERFORMANCE TUNE RATING

GPM Flow:	240
PSI Flow:	175



Putnam

DIMENSIONS	DOMESTIC	INT'L
Width:	75 in.	1.91 m
Length:	84 in.	2.13 m
Height:	36 in.	0.91 m
Average Fill:	340 gals.	1287 L
Dry Weight:	620 lbs.	281 kg
Average Full Weight:	3457 lbs.	1568 kg
Seating Capacity:	4-5 people	4-5 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	3	3
Total Jets	40	40

PERFORMANCE TUNE RATING

GPM Flow:	390
PSI Flow:	275



Canfield

DIMENSIONS	DOMESTIC	INT'L
Width:	84 in.	2.13 m
Length:	84 in.	2.13 m
Height:	38 in.	0.97 m
Average Fill:	375 gals.	1420 L
Dry Weight:	750 lbs.	340 kg
Average Full Weight:	3880 lbs.	1760 kg
Seating Capacity:	5-6 people	5-6 people
Power Pack:	220V/50A	230V/16A
Total Pump System:	3	3
Total Jets	51	51

PERFORMANCE TUNE RATING

GPM Flow:	480
PSI Flow:	420



Lincoln

DIMENSIONS	DOMESTIC	INT'L
Width:	90 in.	2.29 m
Length:	94 in.	2.39 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	6-7 people	6-7 people
Power Pack:	220V/50A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	62	62

PERFORMANCE TUNE RATING

GPM Flow:	630
PSI Flow:	595

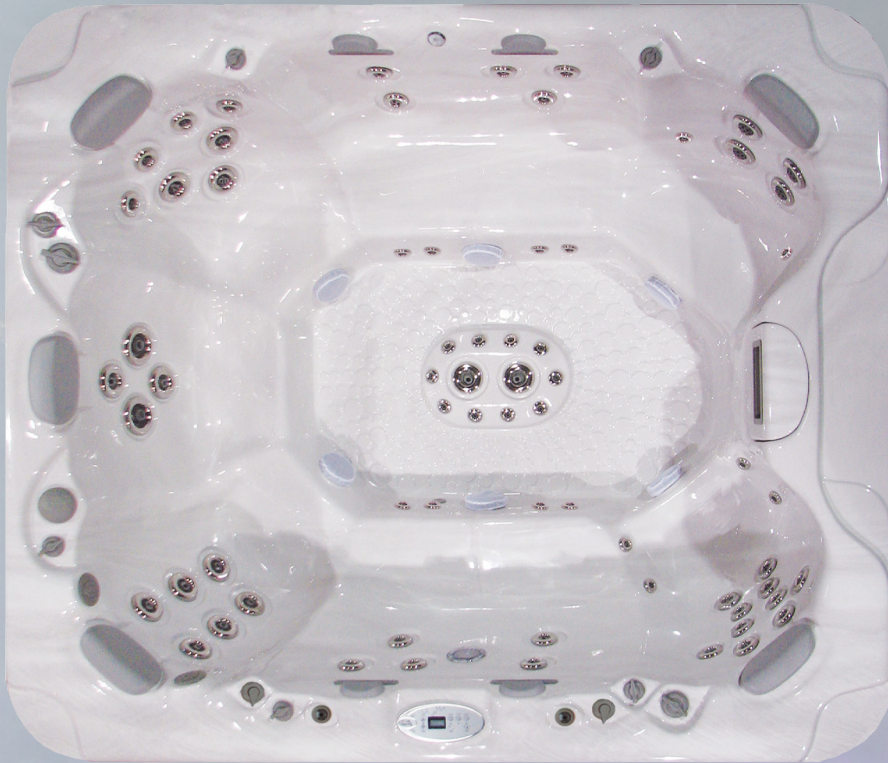


Empire

DIMENSIONS	DOMESTIC	INT'L
Width:	89 in.	2.26 m
Length:	93 in.	2.36 m
Height:	40 in.	1.02 m
Average Fill:	525 gals.	1988 L
Dry Weight:	920 lbs.	417 kg
Average Full Weight:	5302 lbs.	2405 kg
Seating Capacity:	6 people	6 people
Power Pack:	220V/50A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	62	62

PERFORMANCE TUNE RATING

GPM Flow:	630
PSI Flow:	475



Broadway

DIMENSIONS	DOMESTIC	INT'L
Width:	92 in.	2.34 m
Length:	108 in.	2.74 m
Height:	40 in.	1.02 m
Average Fill:	795 gals.	3010 L
Dry Weight:	1200 lbs.	544 kg
Average Full Weight:	7835 lbs.	3554 kg
Seating Capacity:	9 people	9 people
Power Pack:	220V/50A	230V/16A or 32A
Total Pump System:	4	4
Total Jets	77	77

PERFORMANCE TUNE RATING

GPM Flow:	675
PSI Flow:	730

the Luxury Spa Line


**Sourced in
America**
 MADE IN NEW YORK

Reference GUIDE



Polo

57" x 80" x 29"
1.45m x 2.03m x 0.74m



Adelpki

67" x 80" x 29"
1.70m x 2.03m x 0.74m



Putnam

75" x 84" x 36"
1.91m x 2.13m x 0.91m

Seating	2 Person	2 - 3 Person	4 - 5 Person
Total Jets	22	30	40
Total Pump System	2	2	3
Performance Tune Rating GPM	240 GPM	240 GPM	390 GPM
Performance Tune Rating PSI	145 PSI	175 PSI	275 PSI
Passive Impact Therapy CFE® Jetting	2	4	4
Direct Impact Therapy Versa-Flo™ Jetting	20	26	36
Roto Stream® Sequencing Seat	NOT AVAILABLE	NOT AVAILABLE	NOT AVAILABLE
Relax Stream™ Waterfall	STANDARD	STANDARD	STANDARD
Laminar Jet Feature	NOT AVAILABLE	NOT AVAILABLE	NOT AVAILABLE
Continuous Purity Circulation™ Pump	STANDARD	STANDARD	STANDARD
Continuous Microban® Filtration	STANDARD	STANDARD	STANDARD
Continuous WhisperZone™ Ozone Injection	STANDARD	STANDARD	STANDARD
Self Prime Air Refill System	STANDARD	STANDARD	STANDARD
Deluxe Digital Control Panel	STANDARD	STANDARD	STANDARD
Luxury Splash™ LED Lighting System	STANDARD	STANDARD	STANDARD
Optional Luxury Sounds™ System	NOT AVAILABLE	NOT AVAILABLE	OPTIONAL
Stainless Steel Jet Accents	STANDARD	STANDARD	STANDARD
Luxury Full Foam Insulation System	STANDARD	STANDARD	STANDARD
TriLayer™ Acrylic Shell	STANDARD	STANDARD	STANDARD
CoverAll™ Sealed Base System	STANDARD	STANDARD	STANDARD
WeatherAll™ Low Maintenance Cabinet	STANDARD	STANDARD	STANDARD
Designer Shell Trim	STANDARD	STANDARD	STANDARD
Sourced In America - Made in New York	STANDARD	STANDARD	STANDARD



Canfield

84" x 84" x 38"
2.13m x 2.13m x 0.97m

5 - 6 Person

51

3

480 GPM

420 PSI

8

43

STANDARD

STANDARD

NOT AVAILABLE

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

OPTIONAL

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

Lincoln

90" x 94" x 40"
2.29m x 2.39m x 1.02m

6 - 7 Person

62

4

630 GPM

595 PSI

2

60

STANDARD

STANDARD

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Empire

89" x 93" x 40"
2.26m x 2.36m x 1.02m

6 Person

62

4

630 GPM

475 PSI

10

52

STANDARD

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Broadway

92" x 108" x 40"
2.34m x 2.74m x 1.02m

9 Person

77

4

675 GPM

730 PSI

4

73

STANDARD

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STANDARD

STANDARD

STANDARD

OPTIONAL

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

STANDARD

HORSEPOWER VS. PERFORMANCE TUNED

Our engineers have a Performance Tune Rating for each model based on its components, not a flat, general pump rating. This provides clearer information regarding the actual performance of a Saratoga Spa® based on jet style, as well as the numbers of jets and pumps.

PERFORMANCE TUNED JET PLACEMENT is the true balance of **GPM (Gallons Per Minute) and PSI (Pounds per Square Inch) involved in the therapy benefit of your spa.**





**WE STAND BEHIND OUR SPAS
SO YOU CAN SIT IN COMFORT.**

ENERGY INDEX

The operational cost of hot tubs will include many variables, more than any lab test can reveal. Saratoga Spas® understands the hot tub owner will use their hot tub 2 times per week in one period and 4 times per week during another period. Ambient temperatures will vary across the country, as will the duration of each use. Our Energy Index calculates an example of the amount of time your equipment operates, and for how long, in determining approximate cost of operation in our Luxury Spa Line.

QUALITY

The Saratoga Safeguard System™ ensures quality is our priority. Each spa is put through a rigorous series of tests and inspections before it ever leaves our factory.

SAFETY

The UL® listing from Underwriters Laboratories says something very important about Saratoga Spas®. It represents our strong commitment to safety. No other mark is more widely recognized, speaks with more authority or adds more value to a product. You can be confident about the quality and safety of UL® endorsed Saratoga Spas®.



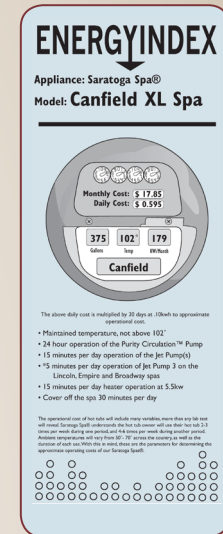
WARRANTY

Sit back and relax. Saratoga Spas® are backed by one of the industry's strongest warranties and Saratoga's Factory Support Center. For complete model information log onto www.saratogaspas.com.

- All sizes are approximate. Saratoga Spa and Bath® Co., Inc. reserves the right to make changes in product characteristics, standard equipment supplied or available at any time without notice. Not all features are available on all models.
- International 50 Hz models may vary in specification and features. Models with international specifications are only available through international distributors.
- All spas must be wired in compliance with the model appropriate Saratoga Spa® Owner's Manual and your local municipalities Electric Codes.
- Power Massage® is a patented feature of Saratoga Spa and Bath® Co., Inc (4953240) (5086595) (5752300) (6351856) (6185757) (6182303) (D431303) (5067228) (5010699) (CFE#4860392) (6182303)
- Whisper Clean® is a registered trademark of Saratoga Spa and Bath® Co., Inc
- Entertainment systems and other optional features are not offered with the UL® listing or standard warranty and are not available on all models. See your Saratoga Spa® dealer for details.

In Memoriam: To Our Co-Worker and Friend, Jeremy Schanz 1973-2012 (page 26)

WARNING: The consumer product safety commission has stated that water temperature in a spa or hot tub should not exceed 104° F. Immersion in water in excess of 104°F could be hazardous to your health. Children, aged persons, persons having medical problems and pregnant women should consult their physicians before using a spa or hot tub. Spas or hot tubs should not be used by persons under the influence of alcohol or by persons taking medications that cause drowsiness.



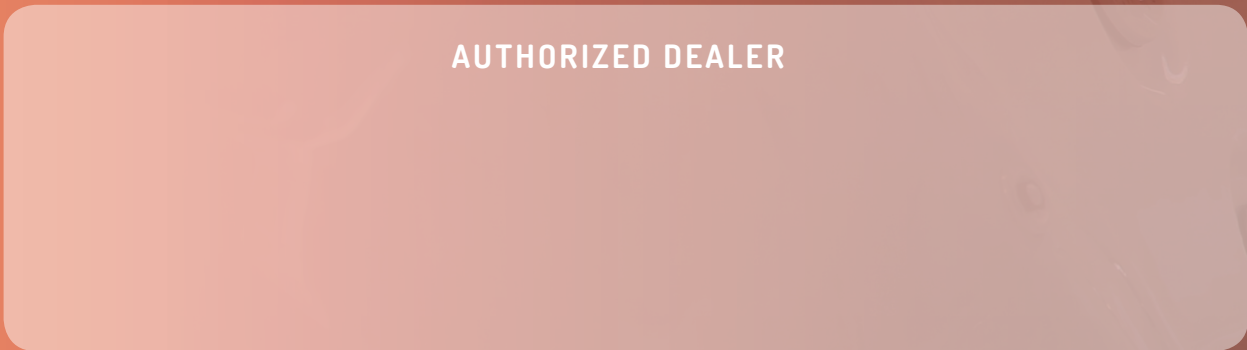
Ask your dealer about an Energy Index on your favorite model



SARATOGA SPA AND BATH® CO., INC.

33 Wade Road
Latham, New York 12110
www.saratogaspas.com

Saratoga Spas® are proudly made in the United States



AUTHORIZED DEALER

**IMPROVING AIR QUALITY
ONE SPA AT A TIME**

This Quality Spa Product uses Acrylobond® in its construction, reducing the amount of hazardous material, Styrene (most commonly found in polyester resin), emitted into our air.

Acrylobond®



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